CLAIMS

What is claimed is:

1. A method for increasing the strength of an electroplating cathode contact area on a semiconductor wafer comprising the steps of:

providing a semiconductor wafer comprising a periphery portion and a central portion said central portion comprising at least one insulating layer including a plurality of etched openings in closed communication with an underlying conductive area for filling with metal to form interconnecting conductive pathways;

forming a metal seed layer over the central portion;

providing a plurality of cathode contact areas within the periphery portion of the semiconductor wafer said cathode contact areas comprising a cathode contact area insulating layer including a plurality of cathode contact area etched openings in closed communication with an underlying conductive region in electrical communication with the metal seed layer;

filling the of cathode contact area etched openings with metal to form cathode contact area metal interconnects in electrical communication with the underlying conductive region;

planarizing an exposed surface of the cathode contact area metal interconnects; and

forming a conductive layer over the cathode contact area metal interconnects to form a plurality of cathode contact pads for contacting a cathode for carrying out an electroplating process.

- 2. The method of claim 1, further comprising the step prior to the filling step of depositing a barrier layer to cover at least the cathode contact area etched opening sidewalls and floors.
- 3. The method of claim 2, wherein the barrier layer includes tantalum, tantalum nitride, titanium nitride, and combinations thereof.

- 4. The method of claim 1, wherein the metal seed layer, the cathode contact area metal interconnects, and the contact pads comprise copper or an alloy thereof.
- 5. The method of claim 1, wherein the cathode contact area metal interconnects comprise at least one of vias and trench lines.
- 6. The method of claim 1, wherein the cathode contact area insulating layer comprises an insulating layer with a dielectric constant of less than about 3.0.
- 7. The method of claim 1, wherein the cathode contact pads form a rectangular area from about 50 microns to about 150 microns on a side.
- 8. The method of claim 1, wherein the periphery portion is disposed along a circumferential edge of the semiconductor wafer.

- 9. The method of claim 8, wherein the circumferential edge of the semiconductor wafer toward the central portion by a radial distance ranges between about 1mm to about 3mm.
- 10. The method of claim 9, wherein the plurality of cathode contact pads are disposed to include the entire circumference of the semiconductor wafer.
- 11. A method for forming electroplating cathode contacts around the periphery of a semiconductor wafer comprising the steps of:

forming an insulating layer over a conductive layer extending at least around the periphery of a semiconductor wafer substrate;

etching a plurality of openings around a peripheral portion of the semiconductor wafer substrate through the insulating layer to extend through a thickness of the insulating layer in closed communication with the conductive layer said conductive area in electrical communication with a central portion of the semiconductor wafer substrate;

filling the plurality of openings with metal to form electrically conductive pathways;

planarizing the electrically conductive pathway surfaces; and

forming a metal layer over the electrically conductive pathway surfaces to form a plurality of contact pads for contacting a cathode for carrying out an electroplating process.

- 12. The method of claim 11, further comprising the step prior to the filling step of depositing a barrier layer to cover at least sidewalls and floors within the plurality of openings.
- 13. The method of claim 12, wherein the barrier layer includes tantalum, tantalum nitride, titanium nitride, and combinations thereof.
- 14. The method of claim 11, wherein the conductive pathways and the plurality of contact pads are selected from the group consisting of copper, aluminum, and tungsten.

- 15. The method of claim 11, wherein the conductive pathways comprise at least one of vias and trench lines.
- 16. The method of claim 11, wherein the conductive pathways comprise a mixture of vias and trench lines.
- 17. The method of claim 11, wherein the insulating layer comprises an insulating layer with a dielectric constant of less than about 3.0.
- 18. The method of claim 11, wherein an individual contact pad forms a rectangular area from about 50 microns to about 150 microns on a side.
- 19. The method of claim 11, wherein the plurality of contact pads are disposed within a region extending along a circumferential edge of the semiconductor wafer.

20. The method of claim 11, wherein the electroplating process is performed on a central portion of the semiconductor wafer including a metal seed layer.